

## PROCESSING INSTRUCTIONS

### FINISHING THE EDGES OF EUROLIGHT® WORKTOPS WITH ABS EDGING

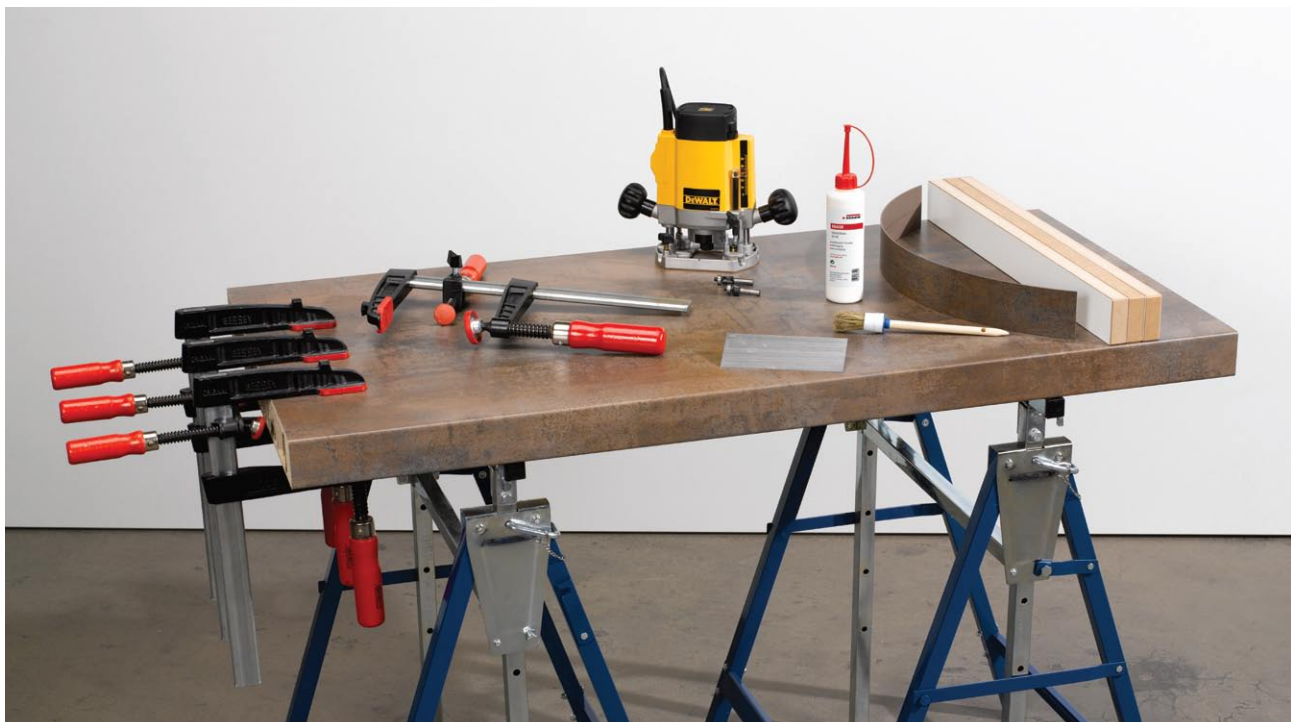


When finishing the edges of EUROLIGHT® worktops we recommend the use of 64 x 2 mm EGGER ABS Edging. These decorative edges have both protective and design functions for the exposed edges of the worktops. EGGER Universal Glue or contact adhesive can be used to ensure a good finish when gluing the ABS edges.

### Materials

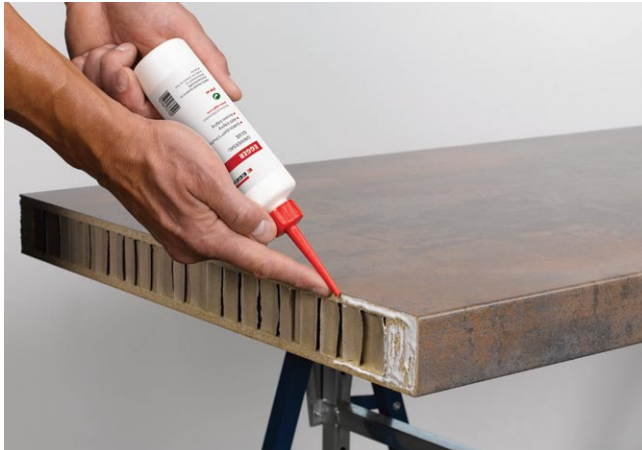
When edging the worktops, the following materials, tools and additional resources are required:

- EGGER ABS edging – 64 x 2 mm
- Surface milling cutter or edge milling cutter
- EGGER Universal Glue, or an alternative contact adhesive
- Draw blade
- Screw clamps and edge clamps
- Spacing blocks – MDF or chipboard strips
- Hand router fitted with edge milling cutter and spacer ring
- Hand router fitted with rounded milling cutter and spacer ring
- Steel or woodworking bench

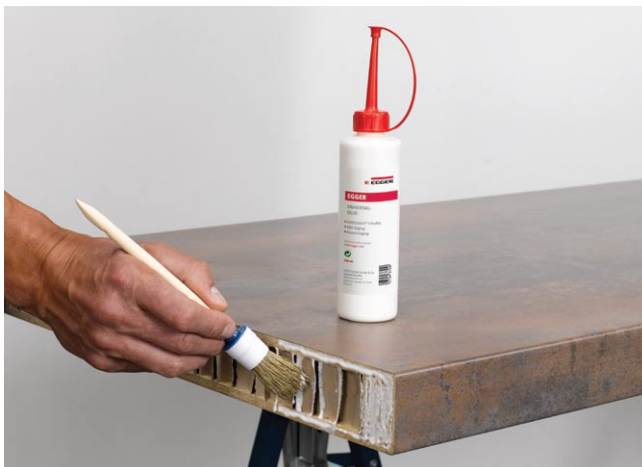


## Step by step guide

### 1. APPLY THE EGGER UNIVERSAL GLUE TO THE EDGE



### 2. DISTRIBUTE THE ADHESIVE EVENLY WITH THE USE OF A BRUSH



By ensuring that the screw clamps are already in place before applying the adhesive, the ABS edging can be pressed on quicker with the use of spacer blocks and edge clamps.

### 3. PRESS ON AND FIX THE ABS EDGING TO WORKTOP EDGE



- Maintain an even edge overlap along the top and bottom of the worktop.
- Fix ABS edging with adhesive tape.
- Mount screw clamps including spacing blocks.
- Apply edge screw clamps including spacing blocks.

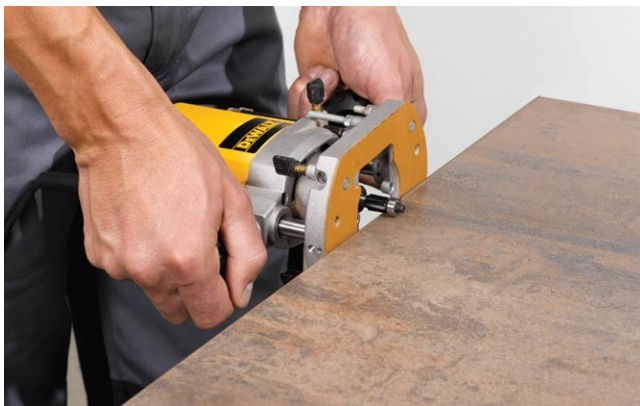
#### 4. PRESS ON THE ABS EDGING



Use spacing blocks and end edge screw clamps

#### 5. MILL THE OVERLAPPING ABS EDGING FLUSH

- Mill the overlapping ABS edging flush by using a hand router fitted with a edge milling cutter and spacing ring.

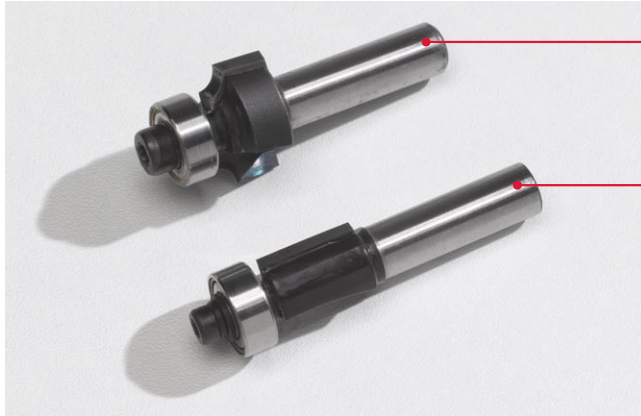


#### 6. ROUND THE EDGES

- Round the edges by using a hand router fitted with a rounded milling cutter and spacer ring.

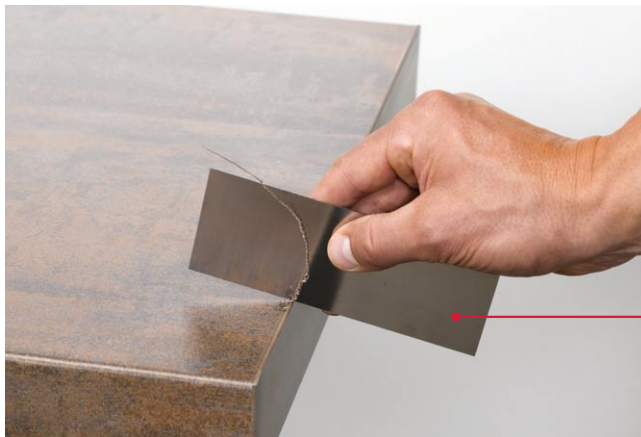


- Similar hand routers/trimmers are available from various tool manufacturers.



Rounded milling cutter with spacer ring

Edge milling cutter with spacer ring



Alternatively the profiling/rounding of the ABS edging can also be carried out using a draw blade

You will find further information in the technical information sheets listed in the following:

- Processing instructions EUROLIGHT® Worktops
- Processing instructions EGGER ABS Edgings
- Technical information sheet EGGER Universal Glue

The specifications in this information leaflet are based on practical experiences as well as on our own investigations and are in accordance with our current state of knowledge. They serve for information purposes and do not contain any assurances of specific product characteristics or suitability for certain application purposes. Our general terms of sale and delivery principally apply.